



## ESL ELECTROSCIENCE

CERAMIC TAPES &  
THICK-FILM MATERIALS

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### CO-FIRE CERAMIC TAPE

# 41060

## RoHS Compliant\* Ceramic Fire Tape for Multilayer and Microwave Applications Requiring Dielectric Constant of 16-17

The 41060 is a flexible cast film of inorganic dielectric powder dispersed in an organic matrix, designed to be fired at 875°C to give a dense body. Multilayer parts can be formed by laminating metallized sheets of the tape into a monolithic structure prior to firing. A pressure/temperature combination of 21 MPa and 70°C works well for laminating this tape. Ceramic tape is provided on a silicone-coated polyester film to minimize environmental contamination, to protect it from mechanical damage, and to aid in handling. This dielectric is useful in microwave applications that require intermediate dielectric constant and low loss.

### PROCESSING PARAMETERS

<b>LAMINATING:</b>	21 MPa at 70°C
<b>FIRING TEMPERATURE:</b>	875°C
<b>TIME AT PEAK TEMPERATURE:</b>	30 minutes

### TAPE CHARACTERISTICS

<b>TAPE THICKNESS:</b>	100-130 µm
<b>COLOR:</b>	blue
<b>SHELF LIFE:</b>	6 months

ESL Europe (KOP) 41060 0403-A

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See Caution and Disclaimer on other side.

## **FIRED TAPE PROPERTIES** (Using co-fired 903-A silver conductor)

<b>DIELECTRIC CONSTANT:</b> (1 MHz)		16-17
<b>DISSIPATION FACTOR:</b> (1 MHz)		0.2%
<b>TCE:</b> (25°C to 300°C)		7.55 ppm/°C
<b>FIRED SHRINKAGE:</b> (Using recommended processing parameters)	X and Y	9.5%±0.5%
	Z	15.0%±1.0%
<b>FIRED DENSITY:</b> (Theoretical)		3.46 g/cm <sup>3</sup>
<b>COMPATIBLE CONDUCTORS:</b>		903-A

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**\*None of the six substances referred to in the RoHS Directive (2002/95/EC) are used in the formulation of this product.**

**CAUTION:** Proper industrial safety precautions should be exercised in using these products. Use with adequate ventilation. Avoid prolonged contact with skin or inhalation of any vapours emitted during use or heating of these compositions. The use of safety eye goggles, gloves or hand protection creams is recommended. Wash hands or skin thoroughly with soap and water after using these products. Do not eat or smoke in areas where these materials are used. Refer to appropriate MSDS sheet.

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