



ESL ELECTROSCIENCE

CERAMIC TAPES &
THICK-FILM MATERIALS

416 EAST CHURCH ROAD
KING OF PRUSSIA, PA 19406-2625, U.S.A

T: 610-272-8000
F: 610-272-6759

www.electroscience.com

POLYMER SILVER CONDUCTOR

1112-S

RoHS Compliant*

ESL 1112-S is a silver-filled, thermoplastic acrylic resin material designed for use as a conductor on low-temperature substrates. This silver conductor may be used on flexible substrates.

PASTE DATA

Rheology:	Thixotropic, screen-printable paste
Viscosity: (Brookfield RVT, 10 rpm, ABZ spindle, 25.5 ± 0.5 °C)	60 ± 5 Pa.s
Shelf Life: (at 5°C refrigeration recommended)	6 months

PROCESSING

Screen Mesh, Emulsion:	200 or 325 S/S, 25 µm
Levelling Time (20°C):	5 - 10 min
Drying Time (at 125°C):	10 - 15 min
Curing Schedule:	80°C / 1 hour or 125°C / 30 min Optimum: 125°C / 30 min
Substrate for Calibration:	96% alumina
Thinner:	ESL 419

ESL Europe 1112-S 9911-E

ESL Affiliates

ESL Europe (Agmet Ltd) • 8 Commercial Road • Reading • Berkshire • England • RG2 0QZ • Tel: +44 (0) 118 918 2400 • Fax: +44 (0) 118 986 7331 • Sales@ESLEurope.co.uk

ESL Nippon • Sukegawa Bldg. • 6th floor • 3-4 Yanagibashi 1-chome • Taito-ku • Tokyo 111, Japan • Tel: +81-3-3864-8521 • Fax: +81-3-3864-9270 • Sales@ESL-Nippon.co.jp

ESL China • Room #1707, Tower A, City Center of Shanghai • 100 Zunyi Road • Shanghai, China 200051 • Tel: +86-21-6237-0336 and 0337 • Fax: +86-21-6237-0338
ESLChina@eslshanghai.net

See Caution and Disclaimer on other side.

TYPICAL PROPERTIES

Cured Thickness:

(measured on a 2 mm x 2 mm pad on 96% alumina)

23 ± 5 µm

Approximate Coverage:

100 cm²/g

Resistivity:

(measured on a 100 mm x 10 mm conductor track)

15 - 40 mΩ/□

Printing Resolution:

(line /space)

0.250 mm / 0.250 mm

ESL Europe 1112-S 9911-E

*None of the six substances referred to in the RoHS Directive (2002/95/EC) are used in the formulation of this product.

CAUTION: Proper industrial safety precautions should be exercised in using these products. Use with adequate ventilation. Avoid prolonged contact with skin or inhalation of any vapours emitted during use or heating of these compositions. The use of safety eye goggles, gloves or hand protection creams is recommended. Wash hands or skin thoroughly with soap and water after using these products. Do not eat or smoke in areas where these materials are used. Refer to appropriate MSDS sheet.

DISCLAIMER: The product information and recommendations contained herein are based on data obtained by tests we believe to be accurate, but the accuracy and completeness thereof is not guaranteed. No warranty is expressed or implied regarding the accuracy of these data, the results obtained from the use hereof, or that any such use will not infringe any patent. ElectroScience assumes no liability for any injury, loss, or damage, direct or consequential, arising out of its use by others. This information is furnished upon the condition that the person receiving it shall make his own tests to determine the suitability thereof for his particular use, before using it. User assumes all risk and liability whatsoever in connection with his intended use. ElectroScience's only obligation shall be to replace such quantity of the product proved defective.
